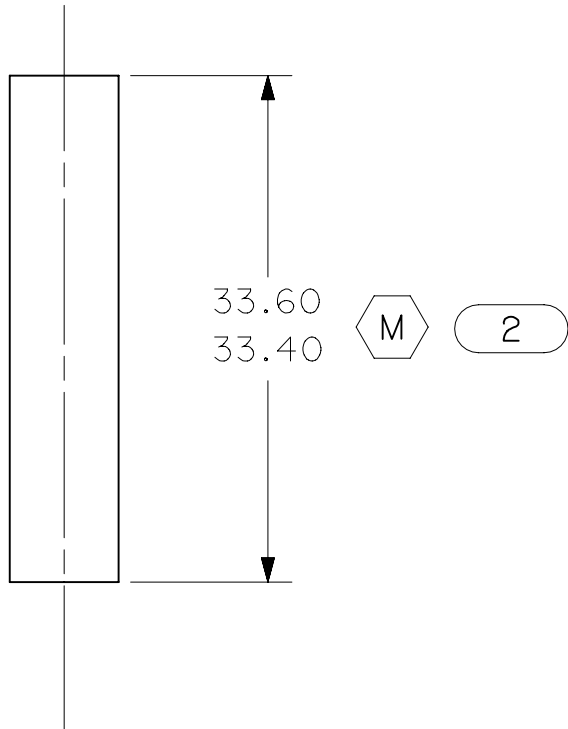
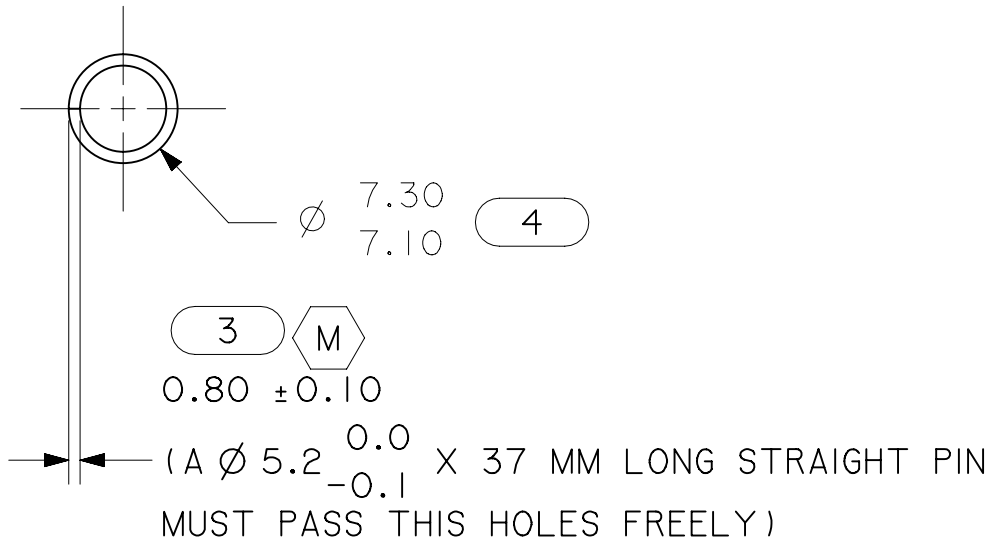


DRAWING NUMBER 638433007		SIZE 3
TOLERANCE FOR MACHINED METAL		
DIVISION DIMENSION	TOLERANCE (IT 13)	
-10	±0.15	
10-30	±0.30	
30-50	±0.40	
50-80	±0.50	
80-120	±0.50	
120-180	±0.60	
180-250	±0.70	
250-315	±0.80	
315-400	±0.90	
400-500	±1.00	
500-630	±1.10	
630-800	±1.30	
800-1000	±1.40	



NOTES: 1

1. MATERIAL: JIS G3141 OR AISI C-1010 OR C-1020
2. UNLESS OTHERWISE SPECIFIED:
- A) PART MUST BE FREE OF CRACKS, CHIPS, SHAVINGS, BURRS, RUST AND ANY OTHER DEBRIS THAT MAY OCCUR DURING PROCESSING
 - B) USE TOLERANCE BLOCK ABOVE FOR LINEAR DIMENSION TOLERANCES
 - C) DEFAULT ANGLE TOLERANCE TO BE ±0.5°
 - D) SHARP CORNERS AND FILLETS TO BE BROKEN WITH A 0.38 TO 0.89 RADIUS

3. FOR ALL UNDEFINED GEOMETRY, REFER TO 3-D CAD FILE

4. SEE QUALITY ASSURANCE FOR ADDRESSING CRITICAL AND MAJOR DIMENSIONS

TOTAL THIS PAGE = 0

TOTAL THIS PAGE = 3

REVISIONS				
REV	ZONE	DESCRIPTION	ECM	CHECKED
01		PRODUCTION RELEASE	DCK 07/22/10	000012302 BRL 07/22/10
02	D4 A4 B8	DIM.0.8±0.10 WAS 6.10/5.90 NOTE 2: DELETED NOTE E AND MAJOR UPDATED TOLERANCE GRADE IT13	OP1205015	LGC 07/24/12
COMPUTERIZED DOCUMENT NO MANUAL REVISIONS PERMITTED				

638433007		MUFFLER SPACER		AS PURCHASED	
PART NUMBER		DESCRIPTION		REMARKS	
DRAWN BY LHY 07/02/10		DATE 07/02/10		TTI GROUP NORTH AMERICA	
CHECKED BY SCS 07/02/10		DATE 07/02/10		MUFFLER SPACER	
APPROVED BY KW.MA 07/02/10		DATE 07/02/10			
MATERIAL SEE NOTE 1		SIZE 3		DRAWING NUMBER 638433007	
THIRD ANGLE PROJECTION		SCALE 2:1		REV 02	
				SHEET 4 OF 1	